

Date: Wednesday, 17/09/2008 3:22:03 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 42075		Part Number	: D22323		
Estimate Number	: 10588		Drawing Number	: D2232 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	17/09/2008	S.O. No. :	Drawing Revision	: C		
Prsht Rev.	: NC		Material	:		
First Issue	17/09/2008	Type : SMALL /MED FAB	Due Date	30/09/2008	Qty:	24 Um: Each
Previous Run	: 39334					
Written By	:					
Checked & Approved By	: <u>Jul 08.9.17</u>					
Comment	: Est. B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06-10-26 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 0.125 Sheet
	Comment: Qty.: 0.0729 sf(s)/Unit Total : 1.7489 sf(s) 304/316 .125 Sheet Batch: <u>109358</u> <u>FB 8-9-23</u>	
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: <u>C</u> <u>FB 8-9-23</u> Prog Rev: <u>C</u>	
	2-Deburr if necessary <u>FB 8-9-23</u>	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BASKET HINGE

Job Number: 42075

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



(X33)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

P.D. Serial

8/9/24

50

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/26 JY

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.09.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	42075
Description: Basket Hinge	Part Number:	D2232-3
Inspection Dwg: D2232	Rev: C	Page 1 of 1

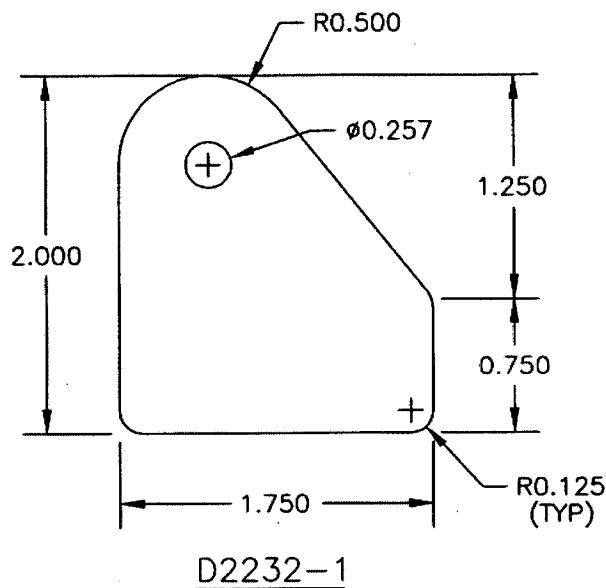
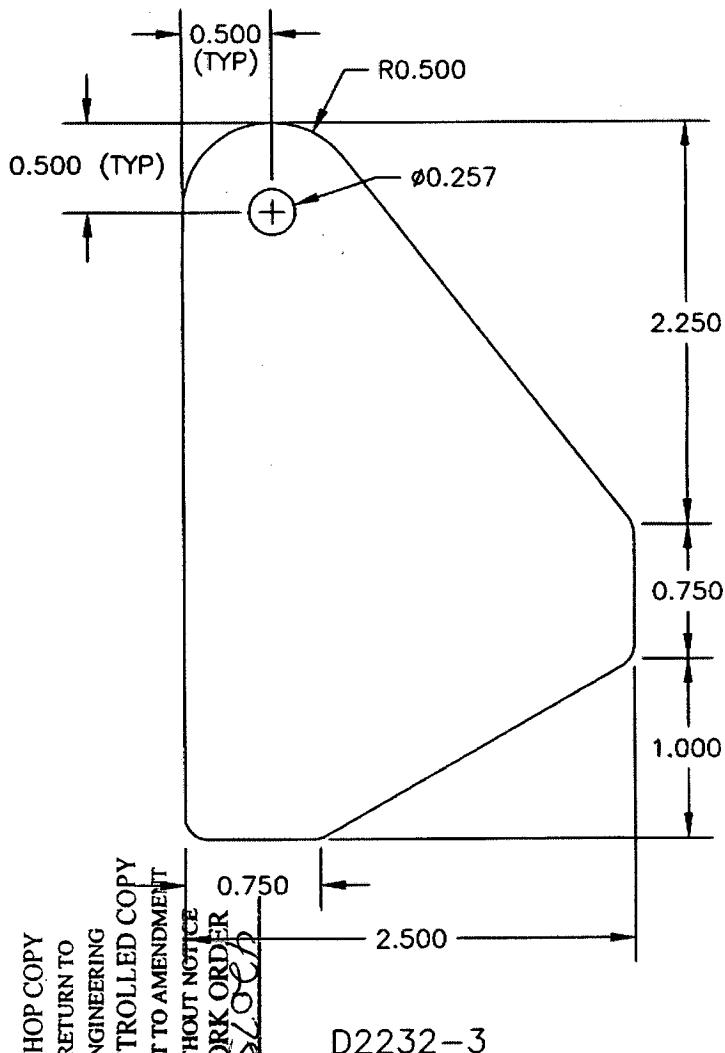
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>BS</u>	Audited by: <u> </u>	Prototype Approval: N/A
Date: <u>8-9-23</u>	Date: <u>08/09/24</u>	Date: N/A

Rev	Date	Change	Revised by	Approved
A	06.11.08	New Issue	KJ/JLM <i>✓</i>	<i>E</i>

NO. 227002
WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY



MATERIAL: AISI 304/316 SS 0.125 THICK

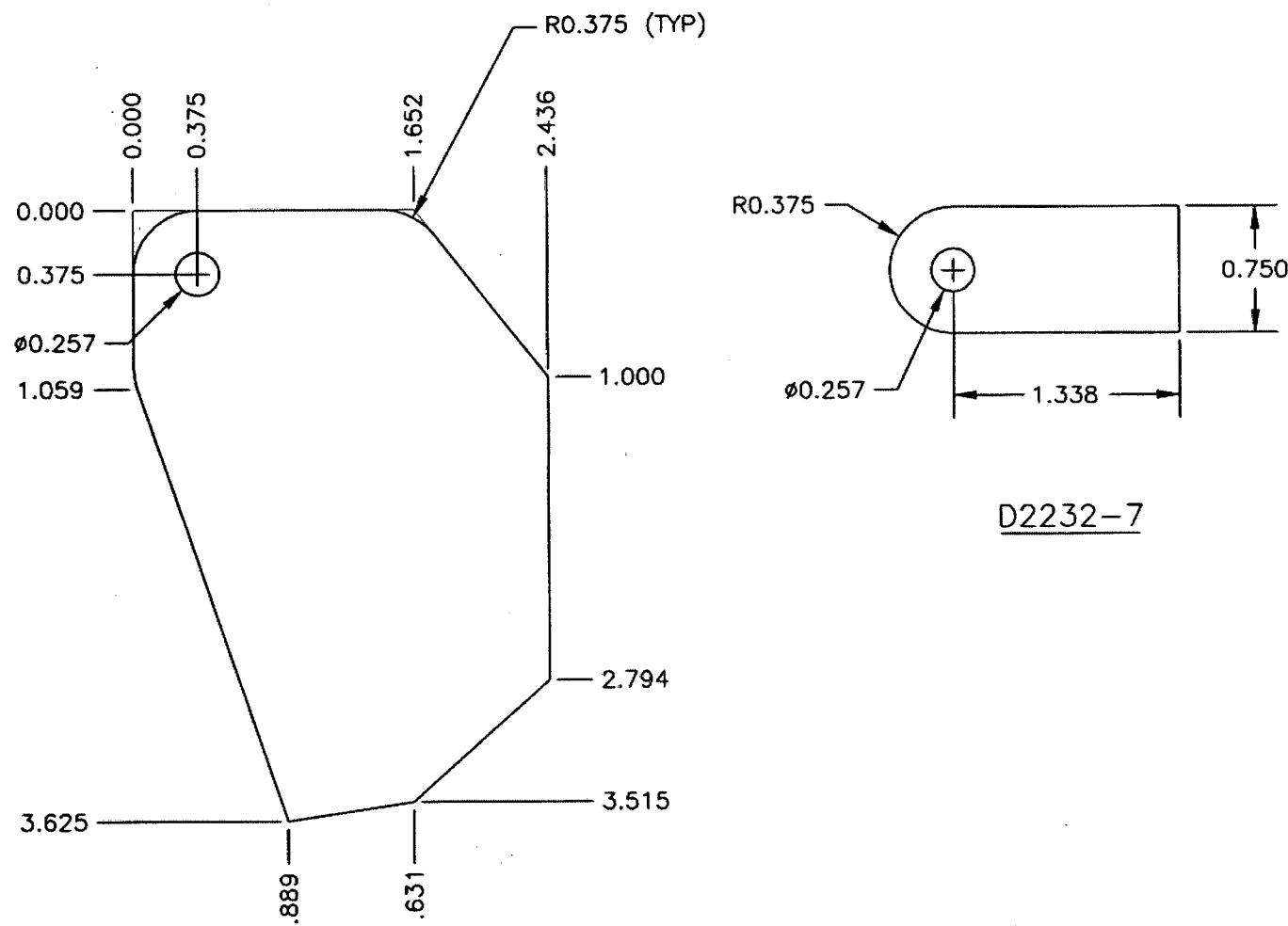
RELEASED
48-05-05
KE

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA
DATE	TITLE	REV. C
98.04.28	94.05.12	NEW ISSUE
	96.01.02	ADDED -5 AND -7
C	98.04.28	0.125 THICK WAS 0.063

SHEET 1 OF 2
SCALE 1:1



MATERIAL: AISI 304/316 SS 0.125 THICK

RELEASED
49.05.05
KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
checked	APPROVED	REV. C
DRAWING NO.		D2232
DATE	TITLE	SHEET 2 OF 2
98.04.28	BASKET HINGE	SCALE 1:1

DART

